

Total Oil Cleaning Solution

TRident ENgineering

Absolute Mechanical Filter (AMF) Machine



ADVANTAGES

- Increase Production And Reduce Rejection.
- Increase Life of pumps, Valves & Seals.
- ✓ Longer Oil Life.
- ✓ No Oil Leakages
- Longer Equipment Life.
- ✓ Low Operation and Maintenance Cost.

APPLICATIONS

- Plastics Injection Moulding Machines.
- Hot Press in plywood Industries.
- Aluminum Extrusion & Die Casting Machines.
- Power Generation. Gas, Hydro & Thermal
- Steel Plant & CNC Machine Tools.
- Cement & Ceramics Industries
- Aviation, Railways & Automobiles.
- Hydraulic Press & Hot / Cold Steel Mills.
- Bearing Lubrication System.
- Earth Moving, Construction & Mining Equipments. •
- Power Transmission Plant.

COMPARISONS



SPECIFICATION FOR SELECTION GUIDE

Model	AMF-25	AMF-50	AMF-100								
Oil	ISO VG 32 to ISO VG 320										
Pump Flow in LPM	12-20 @ ISO VG 46	20-40 @ ISO VG 46	60-85 @ ISO VG 46								
Motor	0.5 / 1.0 H.P.; 415 VAC	2 / 3 H.P.; 415 VAC	3 / 5 H.P.; 415 VAC								
Weight in Kgs	105	150	350								
Dimension LxWxH	635 X 450 X 650 mm	920 X 520 X 1100 mm	1300 X 700 X 1360 mm								
Primary Filtering by Bag Filter Housing : C. S. / S. S.											
Size	Dia 4" X 10" L - 1 No.	Dia 4" X 17" L - 1 No.	Dia 7" X 17" L - 1 No.								
Filtration Rating	5 / 1 Micron										
Type of Bag Filter	Water Asorbent / P. E. / P. P.										
Fine Filtering by Multi Cartridge Filter Housing : C. S. / S. S.											
Size	Dia 2.5" X 10" L - 4 Nos.	Dia. 2.5" X 20" L - 4 Nos.	Dia. 2.5" X 20" L - 8 Nos.								
Type of Cartridge	SOE Type with 222 O-Ring Beyonet Design										
Material of Cartridge	Resin Bonded Spun / Cellulose Melamine / PP Pleated										
Filtration Rating	1 / 0.45 / 0.20 Micron										

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OIL CONDITION FOR AMF MACHINE

Temp: upto 70° c. Viscosity below 320 CST Max. Water content below 2000 PPM. Mineral Base oil except IC Engine Oil.

An Absolute Mechanical filter (AMF) is a filter capable of cutting off 100% by weight of solid particles greater than a stated micron size. Absolute Rating is a term used to describe or define the degree of filtration of absolute filter. Various methods are used to determine absolute ratings which are not necessarily interchangeable. Generally absolute means 100% removal of solids above a specified micron size by use of absolute filter.

PHOTOGRAPHS OF MEMBRANE PATCHES FOR CONTAMINATION CONTROL



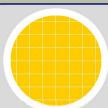
An example of very high contamination level which can critically damage hydraulic equipment (10 mg / 100 ml) Above NAS 12



An example of contamination level which requires immediate cleaning (4 mg / 100 ml) **Above NAS 12**



An example of contamination level to which the oil can be cleaned to (1 mg / 100 ml) NAS 7-8-9



An example of contamination level which requires cleaning (2 mg / 100 ml) NAS 10-11-12



An example of contamination level which the oil can be cleaned to (0.5 mg/100 ml) NAS - 6

NAS 1638 CONTAMINANTS SPECIFICATIONS in 100 ml OIL

Grade		00	0	1	2	3	4	5	6	7	8	9	10	11	12
	5∼15µm	125	250	500	1,000	2,000	4,000	8,000	16,000	32,000	64,000	128,000	256,000	512,000	1,024,000
Number&	15∼25 µm	22	44	89	178	356	712	1,425	2,850	5,700	11,400	22,800	45,600	91,200	182,400
Sizes Of	25∼50 µm	4	8	16	32	63	126	253	506	1,012	2,025	4,050	8,100	16,200	32,400
Contaminants	50∼100 µm	1	2	3	6	11	22	45	90	180	360	7 20	1,440	2,880	5, 7 60
	Upper 100 µm	0	0	1	1	2	4	8	16	32	64	128	256	512	1,024

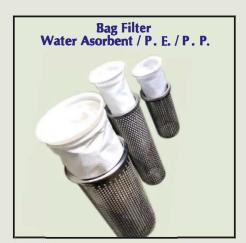
Not existing

For Missile

For NC M/C

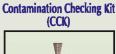
New Oil -

RELATED PRODUCTS & CONSUMABLES













DOL



0.8 Micron x 25 mm Dia **Membranes**



Moisture Sensor



Differential Pressure



TRident ENgineering

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